

Use and maintenance manual of the automatic temperature humidity  
recording system  
Compliance to normative EN-12830

**REC96-20083UE**



**MADE SISTEMI**

## Introduction

ATTENTION: This manual is to be considered an integral part of the temperature monitor and recorder REC96-20083UE, it must remain with the instrument and in the case of theft or loss the user must contact the producer or authorized dealer immediately to receive a substitute copy.

The absence of this manual or non observance of these regulations shall result in the invalidation of the guarantee.

The purpose of this manual is to prepare the user for correct usage of the instrument and possible devices connected to it.

It also contains the instructions for installation and regular maintenance and periodic revision as required by the norm EN 13486.

The information in this manual is clear and concise and **Made Sistem**i suggests reading the manual before use to avoid any inconvenience.

The temperature monitor and recorder REC96-20083UE meets the essential requirements of Electromagnetic Compatibility as described in the following laws (related to the temperature section) :

- EN 12830: Temperature recorders for the transport, storage and distribution of chilled, frozen, deep-frozen food and ice cream
- EN 13486: Temperature recorders for the transport, storage and distribution of chilled, frozen, deep-frozen food and ice cream. Periodic verification



## Technical characteristics

Power Supply		9 / 32	VDC
Absorbed current (while not printing V=12.6)		40	mA
Absorbed current (during printing V=12.6)		350	mA
Absorbed current (during printing V=12.6 - Peak – Density 50%)		0,8	A
Printing speed		2	lps
Back-lit LCD Screen		12 x 3	char.
Measurement cycles interval	1, 2, 5, 10, 15, 20, 30, 60		min
Memory		32000 x 2	byte
Alarm activation delay thermostats		0/600	sec
Clock precision		< 0.004	%
Field of use		- 40 / + 80	°C
Protection rating enclosure		65	IP
Physical dimensions		230 x 200 x 117	mm

	Temperature	Humidity	
Associable sensors	2 (PT100)	1 (capacitive)	
Resolution	0.1 °C	0.1 U%	
Division displayed and recorded	0.5 °C	0.5 U%	
Thermostat alarm threshold	-59/+59 °C	0/99 U%	
Response time	120		Sec
Field of recording	59.5 / +59.5 °C	0 / 99.5 U%	
Precision	± 0.5 °C (-30 to +30 °C)	± 5 % (10 to 90 U%)	
Protection rating sensor	IP68	IP30	
Accuracy class	1		

---

## Instructions necessary for use

---

1 - Introduction		5
	1.1 Foreword	5
	1.2 General view of appliance	6
2 - Installation		6
	2.1 Central positioning	6
	2.2 Connections	7
	2.2.1 Sensor and supply	7
	2.2.2 Repeater	8
	2.2.3 Digital input D1 "Door"	8
	2.2.4 Digital input D2 "Aux"	8
	2.3 Sensor installation	9
	2.4 Paper loading	10
	2.5 Printer ribbon replacement	10
3 - Maintenance		11
	3.1 Ordinary maintenance	11
	3.2 Extraordinary maintenance	11

---

## Functions

---

4 - User menu		12
	4.1 Print stored data	12
	4.2 Alarm regulation	12
	4.3 Display stored data	13
	4.4 Definition of personal code	13
	4.5 Regulation LCD	14
	4.6 Direct printing configuration	14
	4.7 Selection language	14
	4.8 SMS service	14
5 - GSM		15
6 - Paper feed		15
7 - Recording frequency and memory capacity		15
8 - Autostart and Extratime		16

---

## Connected or compatible equipment and devices

---

9 - Connected or compatible equipment and devices		16
	9.1 Sensors	16
	9.2 Alphanumeric LCD display -PC	16
	9.3 GSM-SAT modules	16
	9.4 Optical/acoustic repeaters	16

---

## Appendix

---

10 - Appendix		17
	10.1 Display icons	17
	10.2 Advanced configurations from PC	18
	10.3 Decodes of the alarms	18
	10.4 Troubleshooting	18
	10.5 Display texts	19
	10.6 Useful information	20

# Instructions necessary for use

## Introduction

This chapter provides general information on the type of equipment its intended use, the technologies used and an external general view.

### 1.1- Foreword

We are very grateful that you have chosen our digital temperature monitor and recorder. Your appliance incorporates state-of-the-art technology and is produced according to the strictest quality criteria.

REC96-20083UE is designed as an automatic digital temperature and humidity reading and recording system in the range of from -59.5 to +59.5 °C and from 0% to 99 %

REC96-20083UE is equipped with a back-lit 12 x 3 LCD screen displaying the temperatures read with a division of 0.5 °C in addition to the current date and time.

It can be equipped with a tiny remote alarm repeater or a GSM device for data transmission and/or alarm message transmission through the net. The connection to GPRS, GPS and satellite module is independent from the local data download allowing a complete autonomy or customization of the service.

Identification of the REC96-20083UE is tied to a unique and not modifiable 8 characters internal code. Another 12 characters personal code is programmable from user.

By means of the configuration software (available on dealer) is possible to insert a heading of 12-16 characters show on each printout ticket, to modify the recording interval from 1 to 60 min. and others advanced regulations on thermostat and alarm.

REC96-20083UE is equipped with 2 channels of temperature and one for humidity measure for which a memory of 16.000 recordings is available everyone, exceeded such threshold the new data will be limited to cancel the first inserted ones.

Two input channel are available too and can be used to monitor the status of the doors or the ON/OFF refrigerator.

The printout functions have been particularly facilitated. By a careful analysis of the needed service, it is possible to get the printout of the desired data with the push of only a button.

The equipment have a natural installation outside of refrigerated cells, but are available ulterior accessories to fix the thermorecorder to a wall.

The system is already laboratory set, therefore no adjustment interventions are needed before use.

The recorder is equipped with a self-calibration system enabling calibration compensating work temperature variations of the equipment and variations in the length of the sensor cables. Nevertheless, calibration interventions as given in the chapter "Maintenance", are essential with a frequency recommended from the norm EN13486.

REC96-20083UE incorporates a module with dot mechanism printer that uses normal cellulose paper for a longer conservation of printer reports.

Manual not  
reproducible

## 1.2 - General view of appliance

REC96-20083UE (pict.1) includes :

- A** Electronic card containing the feeder part, the CPU, memories and the analogue part of the sensors
- B** The management firmware of the REC96-20083UE
- C** Back-lit LCD alphanumeric display
- D** Card 3 keys + no. 2 led
- E** Container IP 65
- F** Cable glands for power supply, input/output and sensors
- G** Connector for PC
- H** Printer report
- I** Guarantee marks (inside)



pict. 1

## Installation

This chapter provides information regarding correct positioning of the equipment and its electrical connection to other connected or compatible devices.

### 2.1 - Central positioning

All the following operations of installation of REC96-20083UE must be done by technical assistance personnel.

REC96-20083UE has been developed to be applied outside of refrigerated cells of trucks.

Before starting the installation check that the device is in working order by doing at least one temperature reading test and a printout of the stored data and lastly check for the warranty seal (pict.1).

The first operation is to fix the support to the vehicle dashboard in the proper place, bending the upper, lower and lateral internal tabs towards the outside of the support. .



At this point detach the panel from the body of the instrument. After to have connected supply and sensors, insert the body into the support and fix using two lateral screws.

Complete the installation by reattaching the panel to the body of the instrument



## 2.2 Connections

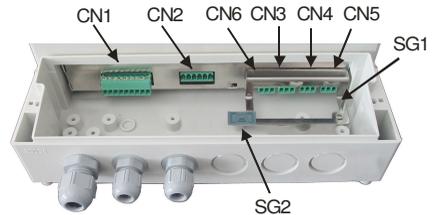
### 2.2.1 - Sensors and power supply connection

Correct system feed will be shown by lighting up of the yellow back lighting of the LCD screen. Each time the appliance is fed, it starts a self-diagnostic sequence to check correct operation of the internal elements. In case of malfunction it blocks, signalling fault status. Once installed, the power supply must never be disconnected. As temporary power returns, the display will once again indicate the temperatures read and recording will continue in a regular manner without to loose the recorded data.

N.B: In optimal conditions, the Ram battery provides at least 2 years' holding capacity in absence of supply.

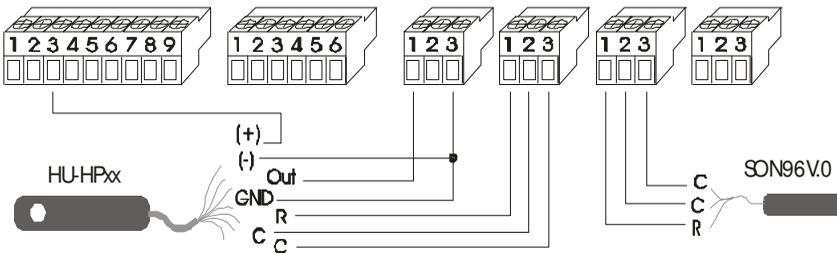
In fig. 2/B is indicated how to realize the power connection to the device. The minimum diameter of the cable to use is 0.5 mm.

- CN1= Supply connector and output/input
- CN2= GPRS-GPS module connector
- CN3= Temperature sensor 1 connector
- CN4= Temperature sensor 2 connector
- CN5= Temperature sensor 3 connector
- CN5= Humidity sensor connector
- SG1= Antitampering seal
- SG2= Warranty seal



(pict 2/b)

n°	CN1	CN2	CN3	CN4	CN5	CN6
1	Negative	Positive	Resistor	Resistor	Resistor	In humidity
2	Positive	Negative	Common	Common	Common	Not conn.
3	Out (+)	CTS	Common	Common	Common	Common
4	Alarm 1	RX				
5	Alarm 2	TX				
6	Input 1 (+)	RTS				
7	Input 1 (-)					
8	Input 2 (+)					
9	Input 2 (-)					



Descrizione	HU-HPxx	SON96V.0
(+)	Positive = Pink wire	
(-)	Negative = grey wire	
Out	analog output = yellow wire	
GND	Negative = ground	
R	Resistor PT100 = green wire	Resistor PT100 = red wire
C	Common PT100 = white wire	Common PT100 = white wire
C	Common PT100 = brown wire	Common PT100 = white wire

For the connection of the sensors follow the picture 6. The sensors must never be disconnected from the temperature recorder. If that happens the written SNC will be visualized. The reset procedure must be carefully followed keeping in mind the regulations for measurement equipment.

If the temperature read exceeds the measurement limits +/- OUT will be displayed. With the same text the events will be stored in memory.

Sensor technical characteristics are given in the chapter "Connected or compatible equipment and devices". It's advised to insert a fusible along the supply cable like show in picture 7.

## 2.2.2 - Repeater connection

In order to obtain connection of the LED 00/01 repeaters to the REC96-20083UE, carry out connection as show in pict. 7. The alarm 1 and 2 output are activated for thermostat and hydrostat alarm or fault in the configuration defined from the user.

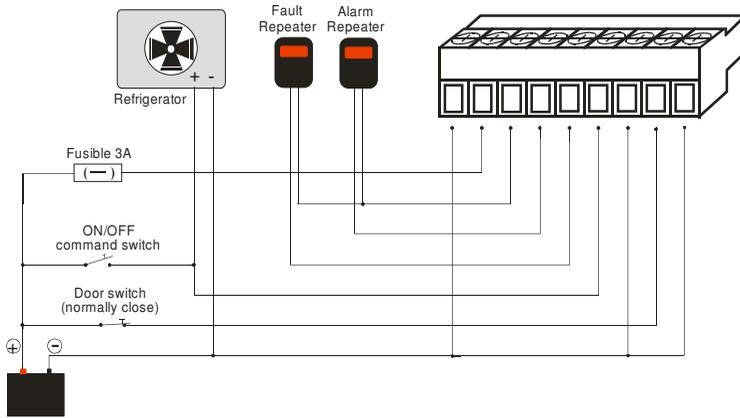
## 2.2.3 Digital input D1 "door"

The digital input D1 is dedicated to the control and record of the status of a magnetic switch on the door of the refrigerated cell. Also with short openings (>1,5 sec.) is intercepted and recorded to the end of the recording interval. The event is printed on the ticket and shown on the display. The input can activate the output alarm if programmed.

## 2.2.4 Digital input D2 "aux"

The digital input can be configured in 2 ways.

- 1) Command "On/Off refrigerator" : In this mode the recorder must be always supplied. Note: If the command is not connected it is automatically ignored. See the picture 7 for che connections. See the chapter "Autostar and Extra Time" (pag 14) for details on the service.
- 2) Command "Defroster" : If a voltage >8VDC is applied to the input it's means that it's active a defrost cycle. Also a short cycle (>1,5 sec.) is intercepted and recorded to the end of the recording interval. The event is printed on the ticket and shown on the display. See the picture 7 for the connection.
- 3) Command "Side door" : see "digital input D1"
- 4) Command "Services" : see "digital input D1" with the only difference of the text "Services". Can be used to control whatever digital event from the truck.



pict.7

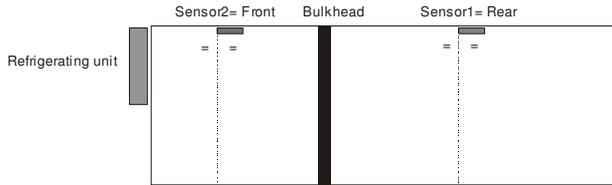
**Manual not  
reproducible**

## 2.3 – Sensor Installation

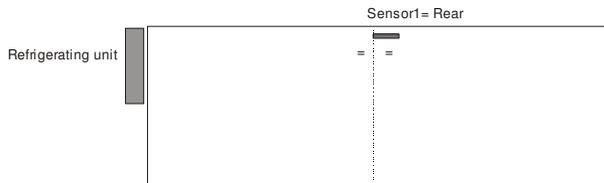
Installation method for the sensor of the temperature recorder REC96-20083UE following the regulation D.M. 493 of 25/09/95 (repealed)

In the following pictures the “Sensor 1” is the humidity sensor HU-HPxx which also incorporated the temperature sensor SON96V.0. In case of bulkhead each cells must have a number of sensors in relation to its length.

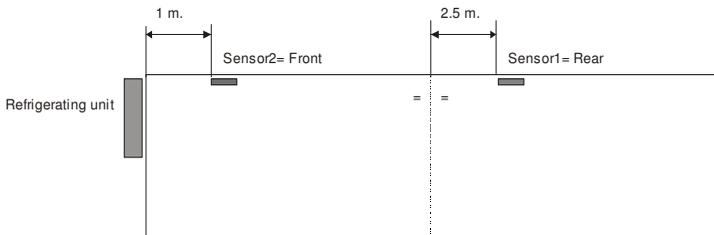
### Refrigerator cell with bulkhead



Length of refrigerator cell less than 10 m.



Length of refrigerator cell more than 10 m.



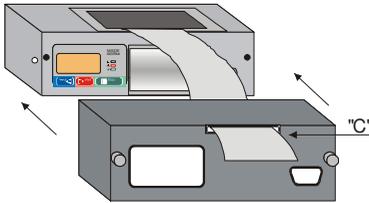
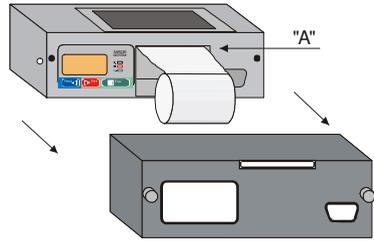
### General precautions on sensor installation:

- Do not place sensors in direct contact with walls.
- Avoid objects being placed between the air outlet of the evaporator and the sensor.
- Position the sensor's most sensitive side (metallic side) toward the refrigerating unit.

## 2.4 – Paper loading

Remove front panel and insert the paper in slot "A".

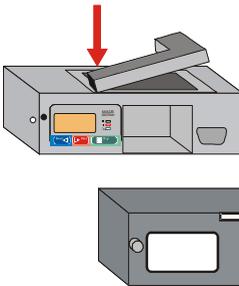
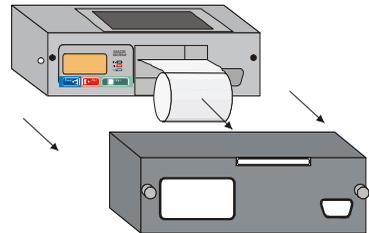
Press the ◀ button to make the paper advance until there is about 10 cm. coming out of the upper slot..



Insert paper into slot "C" and replace the panel in its original position. Cut off excess paper. (for further details on "Paper feed" see Chapter 6)

## 2.5 – Printer ribbon replacement

Remove front panel and roll of paper.



Press where shown by the arrow.

("PUSH" is written on the ribbon)

Put the new ribbon in the same position as the former.

Before replacing the roll of paper, turn on the temperature recorder and press the ◀ button for paper feed for about 10 sec. to tighten the ribbon.

After this replace the roll of paper.

## Maintenance

This chapter provides information regarding necessary maintenance on the equipment and advice on preventing inconveniences.

### 3.1 - Ordinary maintenance

Every year, starting from the date of initial installation, it is advisable to carry out a periodical check of the instrument and the sensor provided with it (EN12830).

Assessment of system conformity can be carried out by the manufacturer or by an authorised technical workshop in accordance with the norm EN13486. The periodical checks concern functionality tests and calibration of the measuring instrument and the relative sensors. The periodical check is certified by a sticker giving the name of the manufacturer or the workshop that carried it out.

### 3.2 - Extraordinary maintenance

The data relative to measurements carried out are stored in a lithium Ram memory battery for at least two years also in absence of external supply. The configuration data and the clock are stored in the Timekeeper memory which has its own battery with a typical life of five years.

Therefore, it is advisable to systematically replace the battery and the timekeeper after this period. The above mentioned operations for replacing parts or accessories coupled to the REC96-20083UE must be carried out by technical service personnel. Eventual faults or anomalies in the system are signalled on the display with the wordings given in the chapter "Troubleshooting".

Manual not  
reproducible

# FUNCTIONS

## User menu

This chapter deals with the various functions available to the user for using the REC96-20083UE. Some instrument pre-adjustment parameters can only be modified by the maker. In order to modify these parameters the container MUST be opened, removing the guarantee seals. The instrument pre-adjustment parameters which don't modify the metric part can be changed through the appropriate software.

**Customer access:** The user menu is accessed by keeping the key  pressed for a few seconds, after which the following wording appears "Print Data". Subsequently to push the key  or  to catch the desired menu and to push  to select it.

In the main menu, if no key is pressed, the system will be automatically restarted after 8 sec. while in the user menu the restart time is 30 sec.

In case of programming error it is not possible to restore previous parameters or maker parameters.

### 4.2 - Print stored data (PRINT DATA)

Menu to print the mission data. The printout request resolution is daily.

To enter in this section to execute the procedure "**Customer access**".

To select the start day through the keys  or  and push the key . To repeat the operation to set finish day. Subsequently the keys  or  will be used to reproduce a printout in text or graphic mode and with real or average data (moving average 3° type).

N.B.: In all the cases  it does not identify a choice, will be considered pre-adjusted mode.

N.B.: In graphic mode the first day printed will be the most recent.

N.B.: Push for 2 sec. the key  to stop the printout.

### 4.2 - Alarm regulation (ALARM SET)

To enter in this section to execute the procedure "**Customer access**".

It allow to enable or disable the system's internal ringer ("Acoustic ") and to configure the delay activation alarm ("Activ.Delay") between 0 and 600sec (10min) in 60 step of 10 second. It allows the pre-adjustment (in bands) or manual regulation of the Min and Max threshold of the alarm thermostat for single channel ( "C1 (Rear) ", "C2 (Front) " ) or simultaneously (Monocompart) and association of an alarm to the "Events". For the humidistat is available only the manual setting.

The reactivating of acoustic alarm is automatic at every exit of regulation and/or thermostat enable menu.

With "Manual Reg.", the thermostats are adjustable in the interval between +59°C e -59°C or pre-adjusted in bands:

Bands	Temp. max	Temp. min
Frozen	-15 °C	-35 °C
Refrigerated	-7 °C	-10 °C
Chilled	+4 °C	-1 °C
Aired	+35 °C	0 °C

NOTE: The thermostats and the humidistat are independently excludable using its menu or simultaneously with the function "Monocompart".

NOTE: In the case that the internal ringer is enabled it will be possible to turn it off by pressing one of the 3 keys on the front panel. This operation will not turn off the repeater remote. By using the appropriate software (available from dealers) you can not activate the alarm system failure on this alarm.

The internal and remote turned off is cancelled every time will exit from a menu or the system will be restarted. There is an automatic internal turned off alarm after a time-out of 5 minutes. The ringer is always enabled for fault alarm.

### 4.3 - Display stored data (VIEW DATA)

This only displays the stored data and the last 8 fault events, if present, on the screen.

Search resolution is daily for the data stored in "(+) Historic".

To enter in this section to execute the procedure "**Customer access**". With the presence of at least one anomaly it is enabled the option "(-) Fault".

Approaching to the "Fault" archives is possible to reset the yellow led "FLT" only if the anomaly is not running. "Enn Res (+)". (Enn = alarm code, see fault table).

To select the desired day through the keys ◀ or ▶ and then push the key .

To start the consultation press on the keys ◀ or ▶. The stored data will be displayed in relation to the recording interval chosen. If the key ◀ or ▶ is held pressed for more than one second, will begin an automatic scroll of the stored data with a continuous increase advance speed.

When the display data vision is finished to press the key  to exit from the menu.

Note: The fault menu is shown and enabled only if one anomaly is happened. In this case is activate the memory reset option that power off the yellow blinking led and to send the event in a circular code of max 8 faults with own hour-date, progressive number and alarm code. The fault logger can be deleted only from authorized dealer. With repeated events of different kind, all are stored but only the last is displayed to reset.

### 4.4 - Definition of personal code (PERSONAL ID.)

When accessing this menu to enter another identification code (e.g. vehicle number plate or owner's name) with a maximum of 12 characters.

The personal code is evidenced in each printout, data download or SMS service.

To enter in this section to execute the procedure "**Customer access**".

The keys ◀ or ▶ allows to search the desired character, while the key  is used to accept the made choice. After insertion of twelfth character press "(Save) (+) ( ▶ )".

#### 4.5 - Regulation LCD (LCD ADJUST.)

To enter in this section to execute the procedure "**Customer access**".

It allows the regulation of "brightness" of the display's back-lit in 15 levels and of the "Contrast" in 15 steps between + 30° e -30° of corner viewing.

N.B: Attention! At extreme temperature can be necessary the contrast regulation for a better visibility of the display.

A third option "TimerLed" allows the exclusion of the autopower-off back-lit, timer therefore to remain always ON.

NB: If the TimerLed is enabled the back-lit is ignited by pressing whichever key and it will be turned off automatically after 30 sec. from the last key pressing.

#### 4.6 - Direct print configuration (DEF.PRINT.K)

To enter in this section to execute the procedure "**Customer access**".

List of commands which allow to execute a printout by pressing only the key ► (Print). There are 4 different kind of direct printout.

- **Print mission:** In the "mission" mode the data stored from the marker "beginning of mission" to now are printed. This marker is set by a print operation.
- **Print last period:** In the "Last period" mode all data stored in a period from 3 hours to 21 days is printed. The value is adjustable from the keyboard.
- **Print from last ON:** In the "Last On" mode all data stored since the last time the instrument or the refrigeration unit was turned to now are printed..
- **Print Delivery ticket:** In the "Delivery" mode the temperature at the time of request is printed. Alternatively it is possible to request a "log print" in which the last 62 deliveries are indicated.

The configuration is completed with the choice of the data presentation "MODE" that can be "REAL" (shown the real measured data) or "AVERAGE" (shown the moving average 3° type data) , from the printout "STYLE" in "Text " or "Graphic" format and from the "Direction" "Forward" or "Rewind". The available choices will be in relation to the compatible menu with previous selection.

#### 4.7 - Language selection (SET LANGUAGE)

To enter in this section to execute the procedure "**Customer access**".

The choice can be made between 5 language: "Italiano", "English", "Française", "Deutsch", "Espanol".

All the texts show on the display, printout or SMS will be translated in the language chosen with the exception of the 12 characters used as Personal Code.

#### 4.8 – SMS Service

This menu is visible only if GSM service has been activated with the specific software. This allows SMS messages to be sent through the net (if connected to the optional GSM device).

Please read the specific user manual for further details.

## GSM

Management of a GSM device to send SMS messages for alarm signals and/or data storage.

Characteristics of GSM service:

1. Outgoing telephone numbers (to send SMS): 3 (programmable from PC)
2. PIN code: programmable with a PC
3. Send SMS for thermostat alarm: to be activated with a PC
4. Send SMS for registration each scan time: to be activated with a PC
5. Send SMS for machine failure REC96-20083UE
6. Management of pending SMS (until new event) and line check for GSM presence, every 30 sec.
7. CALL CENTER service to download data and/or service configuration

## Paper feed

By pressing the ◀ (Feed) button for about 2 seconds the paper feeds for as long as the button is pressed.

## Recording frequency and memory capacity

In according with the norm EN12830 which imposes the data's conservation for at least one year, it is opportune to remember that the data download must be made within the number of day indicated in the table in relation to the recording interval chosen.

Recording interval	n° days in memory
1 min	21 days
5 min	111 days
10 min	221 days
15 min	329 days
20 min	435 days
30 min *	640 days
60 min *	1211 days

\* = Do not available if the thermorecorder is in 92/1/CEE configuration.

NB: The memory dimension is calculated in not following day too.

After the period indicate in the table the new acquired data will delete progressively the older ones. To note that with an interval of 20 - 30 - 60 min. the memory will contain more then one year of data.

NB: The recording interval must be chosen in relation to the travel's duration, in according with the table extracted from norm EN12830

Recording interval	Travel's duration
5 min	<= 1 day
15 min	<= 7 days
20 / 30 min	> 7 days

The change of recording interval is followed to a complete cancellation of the data memory, therefore is necessary to download data memory before to change value.

## Autostart and ExtraTime

The thermorecorder is equipped of a command called "AUTOSTART" used to optimise the data memory when the device is always turned on and the alarm management during operative phases or parking.

By connecting the command to the refrigeration unit it is possible to start the thermorecorder and to enable the alarms at the same time of the unit power on.

When the refrigerator unit is 'ON' will be displayed the icon  near the vehicle icon, instantaneously recording will restart and the thermostat alarms and the SMS service will be enabled.

When the refrigerator unit is 'OFF' will be displayed the icon  near the vehicle and it starts a countdown of 240 min. When it expires, if the refrigerator unit is OFF, the recording will be stopped, the alarm thermostat and the SMS service disabled (if ACTIVE) showing the text "Stop regist" on the display. In stop condition the direct print command is disabled, while the customer menu is enabled.

To restart immediately the recording press the red key " ▶ PRINT" for more than 2 seconds.

NB: All fault alarm are always enabled.

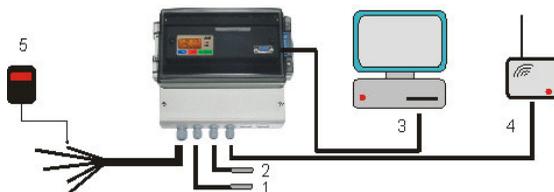
NB: AUTOSTART command is optional, and if not used will be automatically ignored at the first thermorecorder power on. The command is re-enabled if is connected to a working unit for more then one second.

## CONNECTED OR COMPATIBLE EQUIPMENT OR DEVICES

This chapter provides information regarding eventual equipment that can be connected to the REC96-20083UE.

All the following equipment must be installed by technical assistance personnel.

Name	Description	N
9.1 SON96V.0 15mt	3 wire sensor PT 100 dim. 6 x 50 - Sealed – Sensor Rear	1
9.1 SON96V.0 11mt.	3 wire sensor PT 100 dim. 6 x 50 - Sealed – Sensor Front	2
9.2 RIP96V.0	Remote repeater LCD display or PC	3
9.3 SAT02V.0	Satellite device	4
GSM01MD	GSM device	
9.4 LED00/01 V.0	Remote acoustic - optical repeaters.	5
POT01V.0	Remote power repeaters.	



Pict. 7



## 10.2 – Advanced configurations through the PC

List of regulations available only through the configuration software (ask to the dealer for more details)

- **Heading:** It's possible to heading each printout ticket. It allows the insertion of 12-16 characters in the head of the printout ticket.
- **Thermostat:** It's possible to select which type of alarm must be sent to the remote repeater and if the its alarm output must be blinking or not.
- **Resolution:** To increase the resolution of the LCD display, it's possible to set the resolution to 0.1 °C. This setting regards only the value visualized, while the data memory will continue to be stored with the standard resolution.
- **Recording interval:** Usually regulated to 15 min. can be modified from 1 to 60 min.
- **Sensor name:** It's possible to assign a "name" to each sensor by choosing between a list of pre-assigned label: "Front", "Rear", "Product", "Rt.Air", "Near Dr", "Rt.AirR", "Top", "Bottom" and "Outside".

## 10.3 - Decodes of the alarms

LED OPR (green)	LED FLT (yellow)	LED ALR (red)	EVENTO
off	off	=	RECORDER BLOCKED OR NOT FED
off	on	=	RECORDER BLOCKED FAULT
blinking	fast blinking	=	Memory battery flat or faulty or fault on one or both sensors.
blinking	on	=	OUT OF ORDER Power supply voltage insufficient
blinking	slow blinking	=	FAULT MEMORY happened anomaly memory
blinking	on 2 Sec. followed with 3 beep	=	Communication error with PC or printer
=	=	on	Thermostat alarm

## 10.4 - Troubleshooting

Fault	Cause	Cure
Display does not come on	Recorder blocked or not fed	Check power supply and connections
Printer does not print		Check printer cable and connections

## 10.5 - Display texts

Fault	Code	Cause	Cure
Err. GSM net		Communication error with GSM net	
232 ERROR		Communication error with PC	Check PC connections
Data error		Data memory corrupted	Contact the dealer
Err. rete GSM		Communication error with GSM	Check GSM coperture
Error GSM.nn		Communication error with GSM	Check GSM connections
Fault BAT.FL	E096	Memory battery flat or faulty	Do not disconnect feed!
Fault BAT.FA	E097		Download the data and contact the dealer
Fault Tec.01	E001	Clock to be updated or blocked!	Reset recorder or contact the dealer
Fault Tec.02	E002	Software fault	Reset recorder
Fault Tec.04	E004	Input-output line fault	Reset recorder
Fault Tec.05	E005	A/D converter fault	Reset recorder
Fault Tec.06	E006	Communication with LCD fault	Reset recorder
Fault Tec.07	E007	Configuration data error	Contact the dealer
Fault Tec.08	E008	Ram Data fault. Recorder blocked	Contact the dealer
Fault Tec.99	E099	Clock battery flat or faulty	Contact the dealer
Fault VCC.LL	E098	Power supply voltage insufficient	Check power supply voltage
OUT		Corresponding sensor out of range	
Print Error		Printer Fault	Contact the dealer
SNC (can 1)	E015	Corresponding sensor not connected	Check sensor cable integrity
SNC (can 2)	E012	Corresponding sensor not connected	Check sensor cable integrity
Stop Record		Recorder blocked	Contact the dealer

## 10.6 – Useful information

- IMPORTANT !** In the event the LCD breaks a slightly corrosive substance can come out. Avoid contact with skin and eyes
- IMPORTANT !** Improper use of the system brings about complete cancellation of the warranty and unreliable data acquisition.
- General warranty conditions** For 18 months. Products found to be faulty within this period will be promptly replaced or repaired. The warranty does not cover damage caused by improper use, but covers early ageing or breakdowns and manufacturing faults in mechanical or electrical parts. The sensors are guaranteed for 6 months, whereas the incorporated printer, 12 months. REC96-20083UE without guaranteed seals are not covered by warranty.
- NOTE** No responsibility can be accepted for the loss of stored data.
- NOTE** Resetting the recorder means turning off the power supply for approx. 10 seconds and subsequently turning it on.
- NOTE** Normally the "OPR" LED flashes with a frequency of 1 sec. When a recording is in progress the LED flashes at a faster rate. During this operation all the keyboard and print functions are disabled.
- IMPORTANT !** Do not dispose of this equipment as miscellaneous solid municipal waste, but arrange to have it collected separately. The re-use or correct recycling of the electronic and electrical equipment (EEE) is important in order to protect the environment and the well-being of humans. In accordance with European Directive WEEE 2002/96/EC, special collection points are available to which to deliver waste electrical and electronic equipment and the equipment can also be handed over to a distributor at the moment of purchasing a new equivalent type. The public administration and producers of electrical and electronic equipment are involved in facilitating the processes of the re-use and recovery of waste electrical and electronic equipment through the organisation of collection activities and the use of appropriate planning arrangements. Unauthorised disposal of waste electrical and electronic equipment is punishable by law with the appropriate penalties.
- NOTE** Manual being revised: updated to 01/01/2010



**Manual not  
reproducible**

**Manufactured from**

---

**MADE SISTEMI**

Operating center: via Berlinguer, 59 - Forlimpopoli (Forlì) - Italy  
[www.madesistemi.it](http://www.madesistemi.it) - Tel. +39 (543) 743127